



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

U/R

RBD29905-1
Job Sheet 172990



Part No: RBD29905-1

Job Qty: 5 ea 8

Part Name: Side Plate



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/23/18

Job Tracking No:

Due Date: 3/9/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: URF17-791 DWG RBD29905 Rev. 8 IPP Rev A 17.11.15 New issue DP Verify DD

Ship Via:

MA MARCH 06/2018 ACCEPTABLE TO MFG AT BEU 5

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	5 Ea		2/22/18	0.00	0.00	Start Up Waterjet2		<u>DC</u> 18/03/09
110	Waterjet	5 pcs		2/23/18	0.00	0.42	Waterjet 2 OMAX		<u>DC</u> 18/03/09
120	QC	5 pcs		2/23/18	0.00	0.00	QC2		<u>DC</u> 18/03/09
130	QC	5 pcs		2/23/18	0.00	0.00	QC8		
140	QC	5 pcs		2/23/18	0.00	0.00	QC5 <u>N/A</u>		
150	Outsource	5 pcs		3/9/18			ATG001-VC	10 <u>38</u>	<u>C18-3-4</u>
160	Packaging	5 pcs		3/9/18	0.00	0.00	Packaging2		<u>APR 4/10</u>
170	QC	5 pcs		3/9/18	0.00	0.00	QC6		<u>38</u>
180	Packaging	5 pcs		3/9/18	0.00	0.00	Packaging3		<u>18-04-12</u>
190	QC21-SA	5 Ea		3/9/18	0.00	0.00	QC24 <u>mt</u>	<u>18/4/13</u>	<u>GA141</u>

Part Op 110 - 1-Cut as per Dwg Dwg Rev: G Prog Rev: G 2-Deburr if necessary (Red Barn folder)

Descriptions: 140 - Engrave part number and/or batch number And/or T/N number as required Using Marktronic engraver as per DWG.

150 - Issue P/O to ATG : PO 039910 -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant -Certificate of Conformity is required

DAS
21
9-80

APR 13 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.063	6061-T6 .063 Sheet	.0950 sf (.019 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6S.063	0	247	0

Part Specifications

Specifications could not be found.

DART
AEROSPACE

Container No: S049846

Part: RBD29905-1

Job No: 172990

Serial No/ Batch: S049846

Revision: G

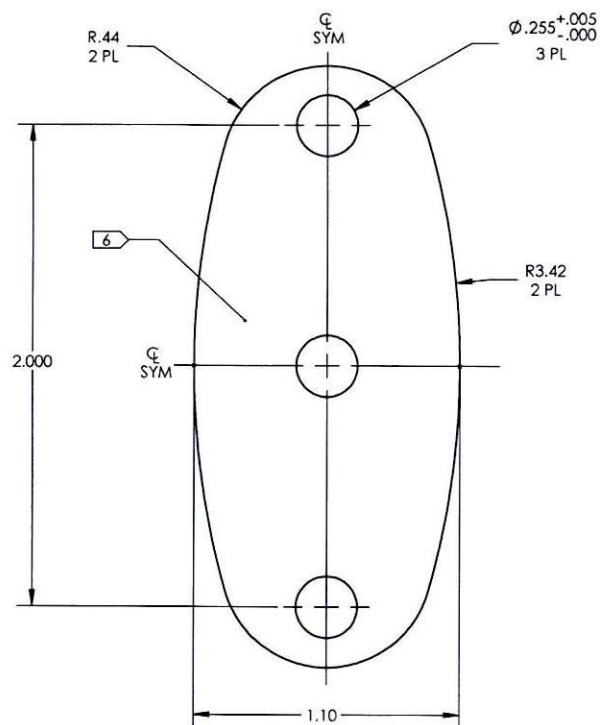
Inspector:

Date: 03/10/18

Uart Aerospace Ltd.
1270 Ashdene Street
Hemlock, ON K6A 1K7
CANADA
TEL: 1 800 632-8200
Email: sales@dartaero.com
www.dartaerospace.com

REV.	DESCRIPTION	ECN #	DATE	BY	APPROVED
F	TEMPLATE UPDATED, SYMBOLS CL SYM ADDED	17-791	18.1.19	VM	ML

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 172990
MAR 09 2018



RBD29905-1 SIDE PLATE

- NOTES:
- 1) MATERIAL: 6061-T6
 - 2) HEAT TREAT: N/A
 - 3) FINISH: RED ANODIZE
 - 4) SPEC: MIL-A-8625, TYPE II, CLASS 2; WATER SEALANT
 - 5) BREAK ALL SHARP EDGES .015 x 45° OR .015R
 - 6) IDENTIFICATION: ENGRAVE T/N "RBD29905"

DART AEROSPACE		Hawkesbury, Ontario, Canada	
SIDE PLATE			
PART NO.		REV	
RBD29905-1		G	
TOOL NO.		UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES INTERPRET PER ASME Y14.5M-2009 DIMENSIONS APPLY AFTER FINISHING	
RBD29905			
INITIALS AND DATE		TOLERANCES:	
DESIGNED BY:	VM 1/19/2018	XXX ± .006	FRACTIONS ± 1/8
DRAWN BY:	ML 02/05/2018	.XX ± .01	ANGLES ± .5°
CHECKED BY:	ML 02/05/2018	.X ± .1	SURFACE
INFO REVIEW BY:	RQ 02/05/2018		ROUGHNESS
APPROVED BY:	ML 02/05/2018	SCALE: NTS	SHEET 4 OF 11
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Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO039310**

Supplier: ATG001-VC
A.T.G. Industries Inc
731 INDUSTRIELLE ROAD
ROCKLAND
ON
K4K 1T2 Canada
Phone: 613-446-4544
Fax: 613-446-4556

Attention: Lalande, Marc-Andre

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO039310

PO Date: 3/14/18

Due Date: 4/18/18

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Tsimiklis, ChrisoulaPhone:

Via: Ground

Pynt Terms: Net 30

Freight Terms:

Special Comments:

Items

Line Item	Job	Part	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	174097	646.3712	Clip Issue P/O to ATG : _____ Hard Anodize, Color Black and Prime as Per Dwg 646.3712 Rev. A	Firmed	4/18/18	6 pcs	0 pcs	6 pcs	\$7.55/pcs	\$45.30
2	174094	646.3715	Strut Doubler Issue P/O to ATG : _____ Hard Anodize, Color Black and Prime as per Dwg 646.3700	Firmed	4/18/18	12 pcs	0 pcs	12 pcs	\$7.70/pcs	\$92.40
3	170471	646.3716	Gauge Bracket Issue P/O to ATG : _____	Firmed	4/18/18	12 pcs	0 pcs	12 pcs	\$7.60/pcs	\$91.20
4	174092	646.3717	Doubler Issue P/O _____ATG, black anodize and prime as per dwg 646.3717 Rev. A	Firmed	4/18/18	6 pcs	0 pcs	6 pcs	\$7.70/pcs	\$46.20
5	174091	646.3718	Custom Washer Issue P/O _____ATG, black anodize and prime as per dwg 646.3718 Rev. A	Firmed	4/18/18	12 pcs	0 pcs	12 pcs	\$5.40/pcs	\$64.80
6	174090	646.3719	Doubler Issue P/O _____ATG, balck anodize and prime as per dwg 646.3719 Rev. A	Firmed	4/18/18	12 pcs	0 pcs	12 pcs	\$7.70/pcs	\$92.40
7	173241	647.1610	Wiper Deflector Fwd Issue P/O to ATG : _____ 1- Hard Anodize, Color Black and Prime as per Dwg, 647.1600	Firmed	4/18/18	8 pcs	0 pcs	8 pcs	\$12.15/pcs	\$97.20
8	168290	647.1710	Plate Issue P/O to ATG : _____	Firmed	4/18/18	5 pcs	5 ⁰ pcs	5 pcs	\$31.70/pcs	\$158.50
9		647.1711	Plate Issue P/O to ATG : _____	Firmed	4/18/18	5 pcs	5 ⁰ pcs	5 pcs	\$31.70/pcs	\$158.50

Plex 4/5/18 3:17 PM dart.tsimiklis.chrisoula

Items										
Line Item	Job	Part	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
10	171190	647.1714	Plate Issue P/O to ATG : _____ Hard Anodize and Prime as Per Dwg 647.1700 Rev. E	Firmed	4/18/18	10 pcs	0 pcs	10 pcs	\$31.70/pcs	\$317.00
11	171192	647.1715	Plate Issue P/O to ATG : _____ Hard Black Anodize and Prime as per Dwg 647.1700 Rev. E	Firmed	4/18/18	6 pcs	0 pcs	6 pcs	\$31.70/pcs	\$190.20
12	172770	649.5213	Doubler ISSUE P/O: _____ HARD ANODIZE, COLOR BLACK AS PER DWG 649.5200 Rev. A	Firmed	4/18/18	8 pcs	0 pcs	8 pcs	\$7.90/pcs	\$63.20
13	173986	D5580-1	Shim, Cable Cutter Issue P/O to ATG : _____ 1- Anodize Black per MIL-A-8625, Type II, Class 2 as per Dwg. D5580 2- Prime Grey as per Dwg. Certification of Conformity is required.	Firmed	4/18/18	4 pcs	0 pcs	4 pcs	\$12.60/pcs	\$50.40
14	173990	D5584-1	Doubler Issue P/O to ATG : _____ 1- Anodize Black per MIL-A-8625, Type II, Class 2 as per Dwg. D5584 2- Prime Grey as per Dwg. Certification of Conformity is required.	Firmed	4/18/18	2 pcs	0 pcs	2 pcs	\$14.15/pcs	\$28.30
15	172990	RBD29905-1	Side Plate -Issue P/O to ATG : PO -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant -Certificate of Conformity is required	Firmed	4/18/18	8 pcs	0 pcs	8 pcs	\$9.35/pcs	\$74.80
16	172991	RBD29905-3	Cord Handle -Issue P/O to ATG : PO -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant -Certificate of Conformity is required	Firmed	4/18/18	5 pcs	0 pcs	5 pcs	\$9.35/pcs	\$46.75
17	171731	RBT18520-15	Clevis Bracket -Issue P/O to ATG: _____ -ANODIZE COLOR BLACK, PER IAW MIL-A-8625F TYPE 2 CLASS 2, Water sealant -Certificate of Conformity is required	Firmed	4/18/18	2 pcs	0 pcs	2 pcs	\$9.35/pcs	\$18.70
Grand Total:										\$1,635.85

Order Notes



A.T.G. Industries Inc.
731 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 914905

Date: 09-Apr-18

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Chantal Lavoie
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
		OUR TRUCK	
Quantity	Description		
	Please reference this document's Pack List number on all correspondences regarding this shipment. If you have any questions, please contact us.		
8 ea	Part: RBD29905-1 Side Plate Anodize per MIL-A-8625F, Type II, Class 2, .0004-.0010" (.4 - 1 mils), Water Sealant Job: 22770	Rev: F PO: PO039310 Line: 15	D46 38 9-89
5 ea	Part: RBD29905-3 Cord Handle Red Anodize per MIL-A-8625F, Type II, Class 2, .0004-.0010" (.4 - 1 mils), Water Sealant Job: 22771	Rev: F PO: PO039310 Line: 16	
6 ea	Part: RBT18520-15 Clevis Bracket Black Anodize per MIL-A-8625F, Type II, Class 2, .0004-.0010" (.4 - 1 mils), Water Sealant Job: 22772	Rev: 11 PO: PO039310 Line: 17	
CERTIFICATE OF CONFORMANCE A.T.G Industries Inc. certifies that all items in this shipment conform to the requirements. Date: <u>9/4/18</u> Certified Signature: <u>[Signature]</u> Receiver Signature: _____ A.T.G Industries Inc. is AS9100 Registered and Nadcap Chemical Processing Accredited. Note: This Packing Slip may contain parts that have been PLATED. Items that are plated may be subject to natural tarnishing and it is suggested that they be inspected within 24 hours of receipt. Made in Canada.			